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Contents	MARINEDECK 2000 BINDER is a system of synthetic resin which consist out of two components based on branched Polyols and aromatic poly isocyanides. Short before use both components needs to mixed in too an homogeneous mass.	
Technical Information	Share D Hardness	Appr. 60
	Tensile Strength	Appr. 14 Mpa
	Adhesion to steel	Appr. 7,5 Mpa – depending on the Preperation
	Viscosity	adjustable as from 200mPa.s
	Number of plasticizers	0%
	Number of solvents	
Mixture	74,8 gew. delen MARINEDECK 2000 BINDER component A. 25,2 gew. delen MARINEDECK 2000 BINDER component B.	
Mixing process	It is advisable to mix with mechanical mixers or by hand. Prevent air confinement during the mixing process. Stir the A component thoroughly, than add the B component and mix intensively. Poor the mixed product in a clean and dust free cup and mix it again thoroughly. An intensive mix process is required	
Expiration	In mixed condition at:	10°C – 45 minutes 20°C – 45 minutes 30°C – 45 minutes
Application	MARINEDECK 2000 BINDER need to bee applied by companies who are experienced with the usage and application of synthetic resins.	
Hardening	As a basic duration of the hardening process 24 hours needs to be maintained at a temperature of 10°C. At higher temperatures the hardening process will be speeded up. Lower temperatures will slow down the hardening process. The full chemical transformation will be achieved after a period of hardening of 7 days at a temperature of 15°C.	
Precaution	To avoid irritation of the skin it is advisable to use protecting hand cream or gloves. The area of application needs to be ventilated thoroughly during the application and hardening the.	

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Schoonmaken Gereedschap	Tools etc. needs to be cleaned with a cleaner before the hardening process takes place.
Package	MARINEDECK 2000 BINDER is supplied in sets of A/B component in appr. 200/250 kg drums; containers of of appr. 2.500 kg.
Storage	It is advisable to store MARINEDECK 2000 BINDER on a dry and in close packaging at a temperature of preferable 15°C. Under these conditions, the term of expiration at an unopened package will be 6 months.

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