

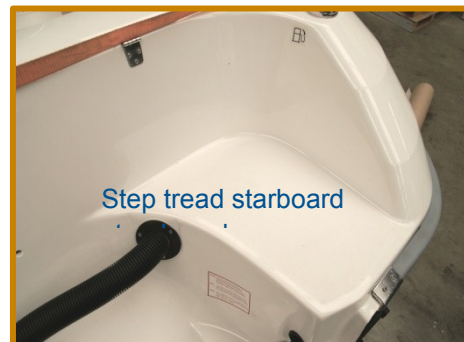
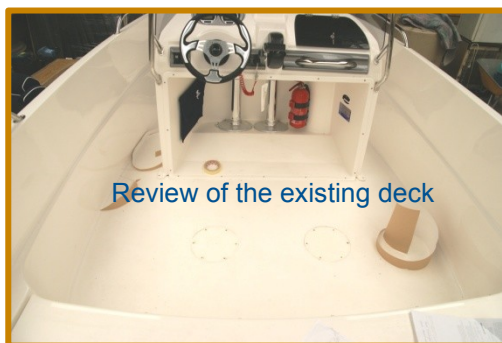
## Installation instructions

### Required tools:

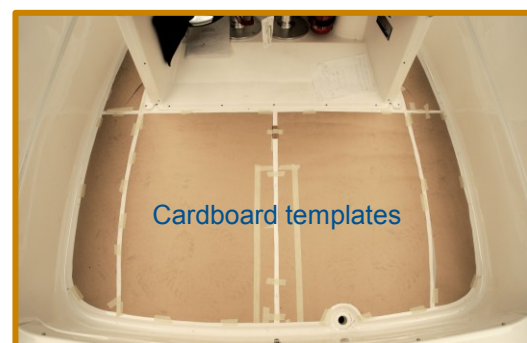
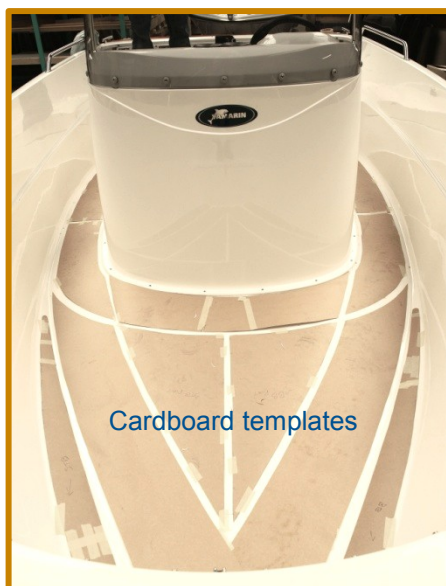
- Heavy duty or dressmaker's scissors
- Stanley knife
- Sanding block with 80 grit sandpaper.
- Cardboard or Mylar for templating)
- A trowel with 1 mm 60° angled teeth
- Clean and dry rags
- SIMSON BC (grey) bedding compound
- Methylated spirits
- Rolling pin



### The installation



1. Make the templates of the surfaces to be covered. Keep 15 mm space between the templates to create channels to discharge water.



2. Place the cardboard templates on top of the STAZO SecuTred™.
3. Trace the patterns on the STAZO SecuTred™



4. Cut the non-skid pads using your scissors. Straight lines can be cut with the Stanley knife.

5. Bevel the edges of the pads with the sandpaper and the sanding block. Please see picture 1. Both sides of STAZO SecuTred™ are identical.



Picture 1

The non skid pads are supposed to being installed on a smooth and clean surface.

6. Ensure the surface is fair and leveled. Some grinding, sanding or fairing may be required, depending of the state of the deck.
7. Once satisfied with the state of the deck, wipe the deck now with methylated spirits, using a clean and lint free cloth. Wait for about 10 minutes



9. Than apply the included SIMSON BC adhesive with the prescribed trowel at the back of the STAZO® SecuTred pad.



- 10 Now apply the non skid by pressing and rolling the pads carefully like on the picture below. Wipe up any mess on the pads and around the pads with the saturated cloth with methylated spirit



Use distance holders between the pads to create an equal distance between the pads



- 11 We recommend using a rubber roller for uniform adhesion of the pads. Allow 24 hours for the adhesive to cure and the job is now complete.



12 Make sure that water can be discharged by drainage. The pictures below clearly shows the purpose



### Some details



Drainage



Step tread port side incl. hinges

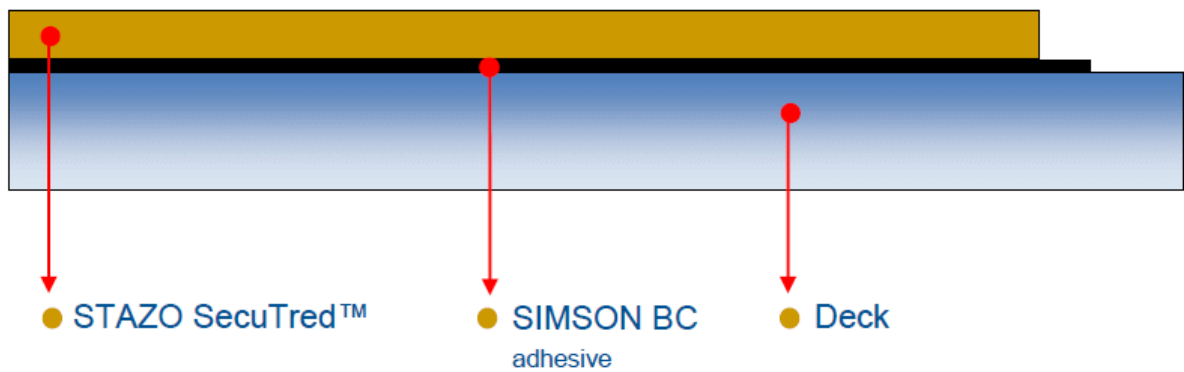


Step tread starboard

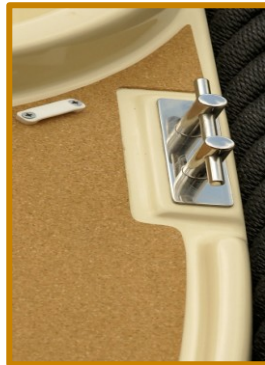


*The comfortable non-skid*

## Cross section



## Some projects



**STAZO marine equipment b.v.**

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